**CASE STUDY**

**REGION:** North America  
**MACHINE:** PM64  
**POSITION:** 6th Pistol Grip  
**GRADE:** Light Weight Coated  
**SPEED:** 4200 FPM (1280 MPM)

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**OBJECTIVES:**  
Reduce sheet edge flipping.

**BACKGROUND:**  
- The mill was experiencing edge flutter/flipping when running dryer fabrics from their current supplier in the 6th Pistol Grip Section

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**RESULTS**  
MonoTierPlus™, with its increased contact area and lower air carrying, was installed and the edge flutter was eliminated.
CASE STUDY

Supplier 1 Supplier 2 MonoTierPlus™

Edge Flipping