

Packaging

REGION:	Southeast
MACHINE:	1
POSITION:	Pickup and 3 rd Press
GRADE:	Bag, Medium
BASIS WEIGHT:	30 – 70# Bag (45-105gsm), 23# Medium (110gsm)
SPEED:	3450fpm (1051mpm)
FURNISH:	100% OCC
LOAD:	885psi (6.1Mpa), 1507psi (10.4Mpa)

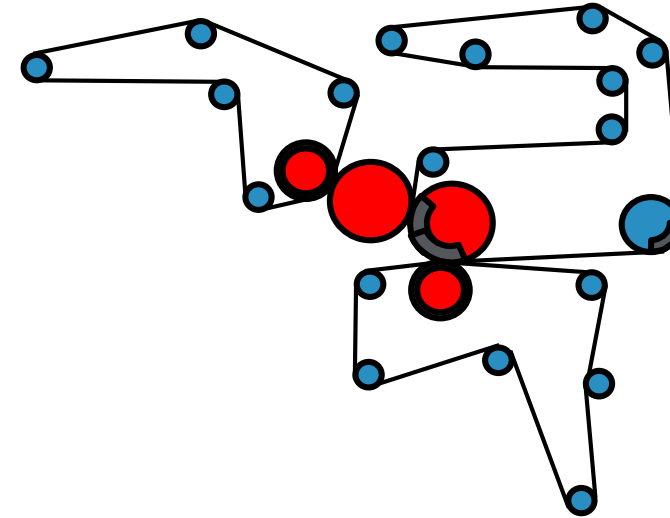
OBJECTIVES:

Improve break-in time

RESULTS:

- Ran Nitro™ FSf trials on Pickup and 3rd Press
- Reduced break-in time from 84 to 26 hours
- 3.5tph increase for 58hrs = 203 ton increase
- 203 tons x \$250/ton = \$50,750 per start-up

AccuFlow™ S, Stylus™ S, Nitro™ FSf



VALUE

Annualized Value - \$50,750 x 8 Start-ups/Yr. = \$406,000