

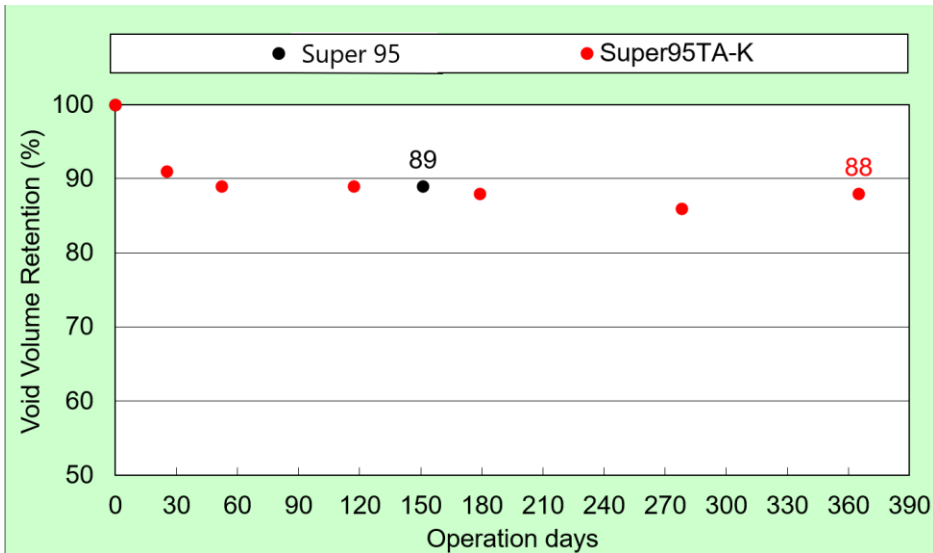
Increase life by resisting edge cracking

VALUE:

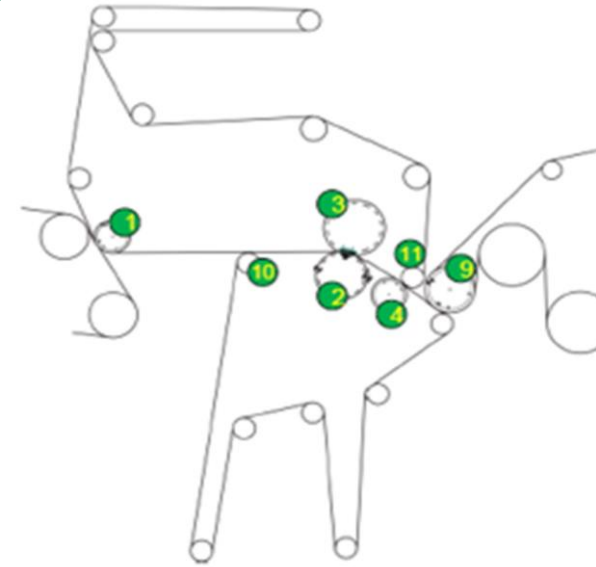
- Mill Acknowledged 40,000 \$/year
- AJ estimate 250,000\$/year (2 belts and 3 hour shut downs)

RESULTS:

- Belt life went from average of 120 days to 1 year
- Belt maintained 89% of original void volume



Yamabelt Super 95 TA-K



Press Loading
5000-6500 pli
877-1140 kN/m

GRADES

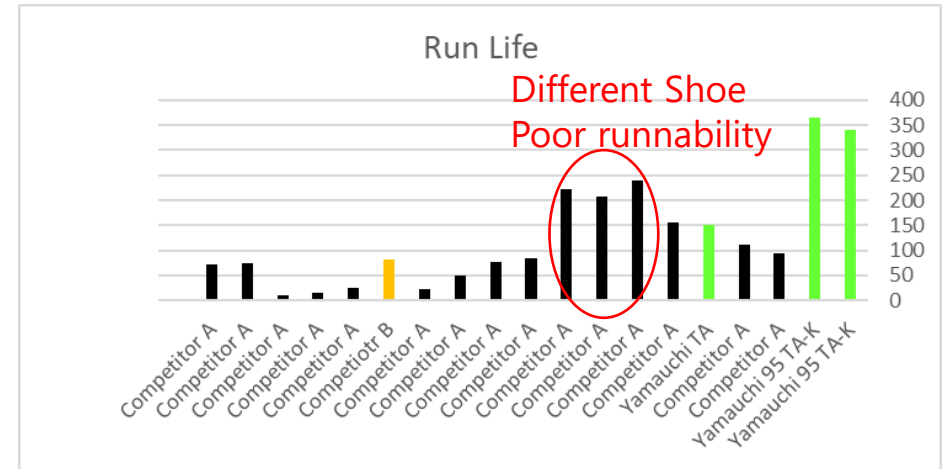
Fine Paper

BASIS WEIGHTS

50-71 #/3300 ft² 75-105 gsm

SPEEDS

Up to 4100 fpm 1250 mpm



Run History

Supplier	Style	On Date	Off Date	Run Life	Removal Note
Yamauchi	Yamabelt Grooved 95 TA-K	25-Apr-22	31-Mar-23	340	Press Crash. Felt roll failure
Yamauchi	Yamabelt Grooved 95 TA-K	25-Apr-21	25-Apr-22	365	
Competitor A	Grooved	13-Jan-21	18-Apr-21	95	Ran with cracks for over a month
Competitor A	Grooved	24-Sep-20	13-Jan-21	111	Delaminated on front. Could put you hand completely in.
Yamauchi	Yamabelt Grooved 95 TA-K	23-Apr-20	21-Sep-20	151	Cracks front side at shoe edge.
Competitor A	Grooved	19-Nov-19	23-Apr-20	156	Cracked
Competitor A	Grooved	24-Mar-19	19-Nov-19	240	Good run but worn and cracked at edges so changed it.
Competitor A	Grooved	28-Aug-18	24-Mar-19	208	Cracking
Competitor A	Grooved	17-Jan-18	28-Aug-18	223	Cracked at shoe edge
Competitor A	Grooved	24-Oct-17	17-Jan-18	85	Cracking. Changed Shoe design
Competitor A	Grooved	9-Aug-17	24-Oct-17	76	
Competitor A	Grooved	21-Jun-17	9-Aug-17	49	cracks
Competitor A	Grooved	29-May-17	21-Jun-17	23	Land area cracked off on front edge
Competiotr B	Grooved	8-Mar-17	29-May-17	82	Cracked on front at shoe edge. Fluid leaking.
Competitor A	Grooved	12-Feb-17	8-Mar-17	24	Wrong groove pattern. Out of normal inventory.
Competitor A	Grooved	28-Jan-17	12-Feb-17	15	Outside delamination 68 inches from back
Competitor A	Grooved	18-Jan-17	28-Jan-17	10	Outside delamination 20 inches from drive side
Competitor A	Grooved	4-Nov-16	18-Jan-17	75	Cracks both edges of shoe
Competitor A	Grooved	25-Aug-16	4-Nov-16	71	Cracks on both shoe edges